

ALUFIX

Main Catalogue



2023

Fixed on precision



Starter-Kit E

 #83135-1 Vise
with pins, jaw width 50mm , 810g

- high tensile aluminium
- exchangeable jaws
- clamping width 65mm



Starter-Kit F

#82080-1A Keyless chuck
with reversible jaws and pins,
D80 , 368g

- high tensile aluminium
- centric clamping
- diameter 80mm
- 3 jaw version



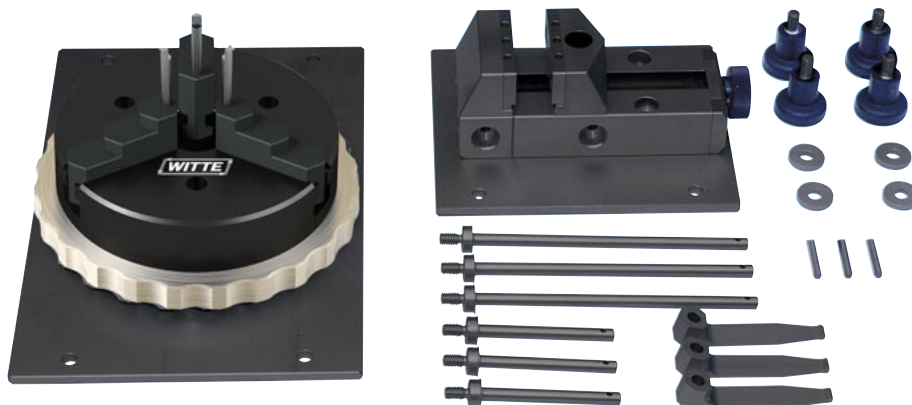
STARTER KIT G

#96092-1 Basic Set
Clamp accessory kit for measuring machines
(23-pcs), 9,8 kg

Nr.	Qty.	Name
96106-1	1	Keyless chuck ø125, 3 jaws
96107-1	1	Vise 50 AF25
24605-1	3	Pin for vise AF25
22258-1	3	Hod down spring
54766-1	3	Hold down stud AF25
54767-1	3	Hold down stud AF25
13086	4	Screw with knurled grip
21286-1	4	Washer ø 6,4
96315	1	Storage box with inlay



Keyless chuck and vise mounted on aluminium plate



ALUFIX preferred range

Green: Item is available immediately.

C: Classic version, E: Eco version, CE: Classic or Eco

■: color "black"



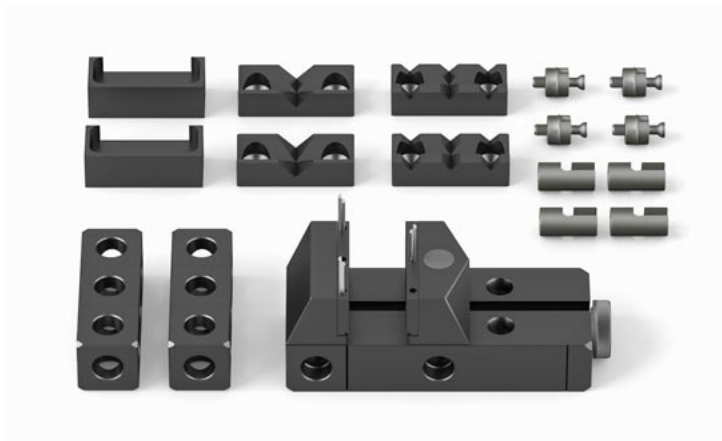
294408-1 Starter-Set
ALUFIX 25, 46-pcs.

Nr.	Pcs.	Name
124676-1	1	Grid Base Plate 400x500mm
82033-1	4	Screw-jack
21667-1	4	Cap for screw-jack
285204-1	3	x-y-Stop for screw-jack
85232-1	3	Clamping plate
11432-S1	3	Socket head screw M6x25
22772	3	Washer
22263-1	4	Hold down stud
22268-1	4	Traverse holder with heel
22258-1	4	Hold down spring
80600	4	Fixing disk with stud shoulder
81493-1	1	Tools (10 pcs.)



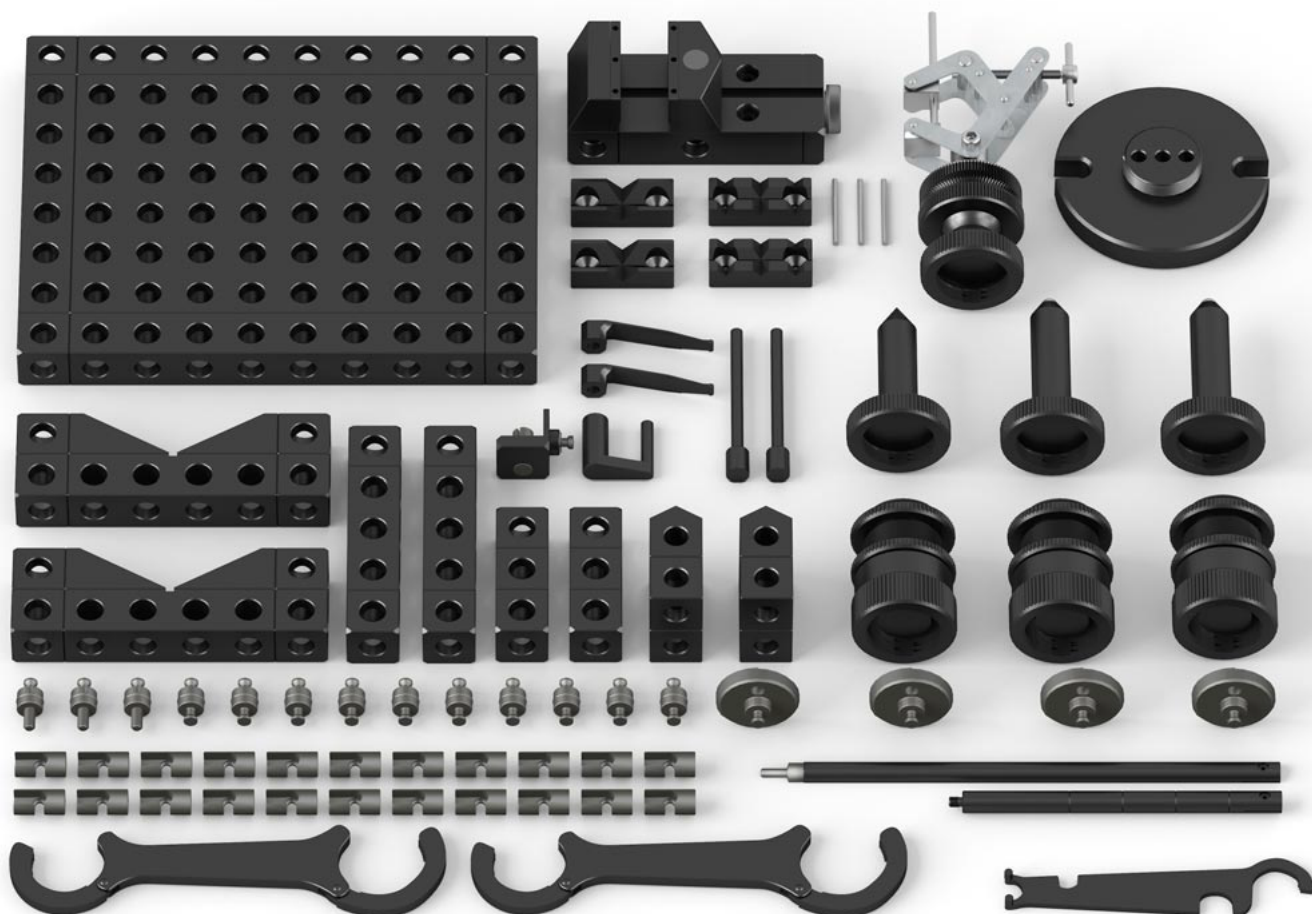
#294409-1 Extension
for cylindrical parts
ALUFIX 25, 26-pcs.

Nr.	Pcs.	Name
22253-1	4	Deltablock 120°
82125-1A	1	3 Jaw Keyless Chuck
21374-1	2	Bar 25x25x75
25743	8	Combi-Bolt
23240	8	Lock ALUFIX



#294410-1 Extension
for square parts
ALUFIX 25, 20-pcs.

Nr.	Pcs.	Name
81792-1	1	Vise set
21374-1	2	Bar 25x25x75
25743	4	Combi-Bolt
23240	4	Lock ALUFIX

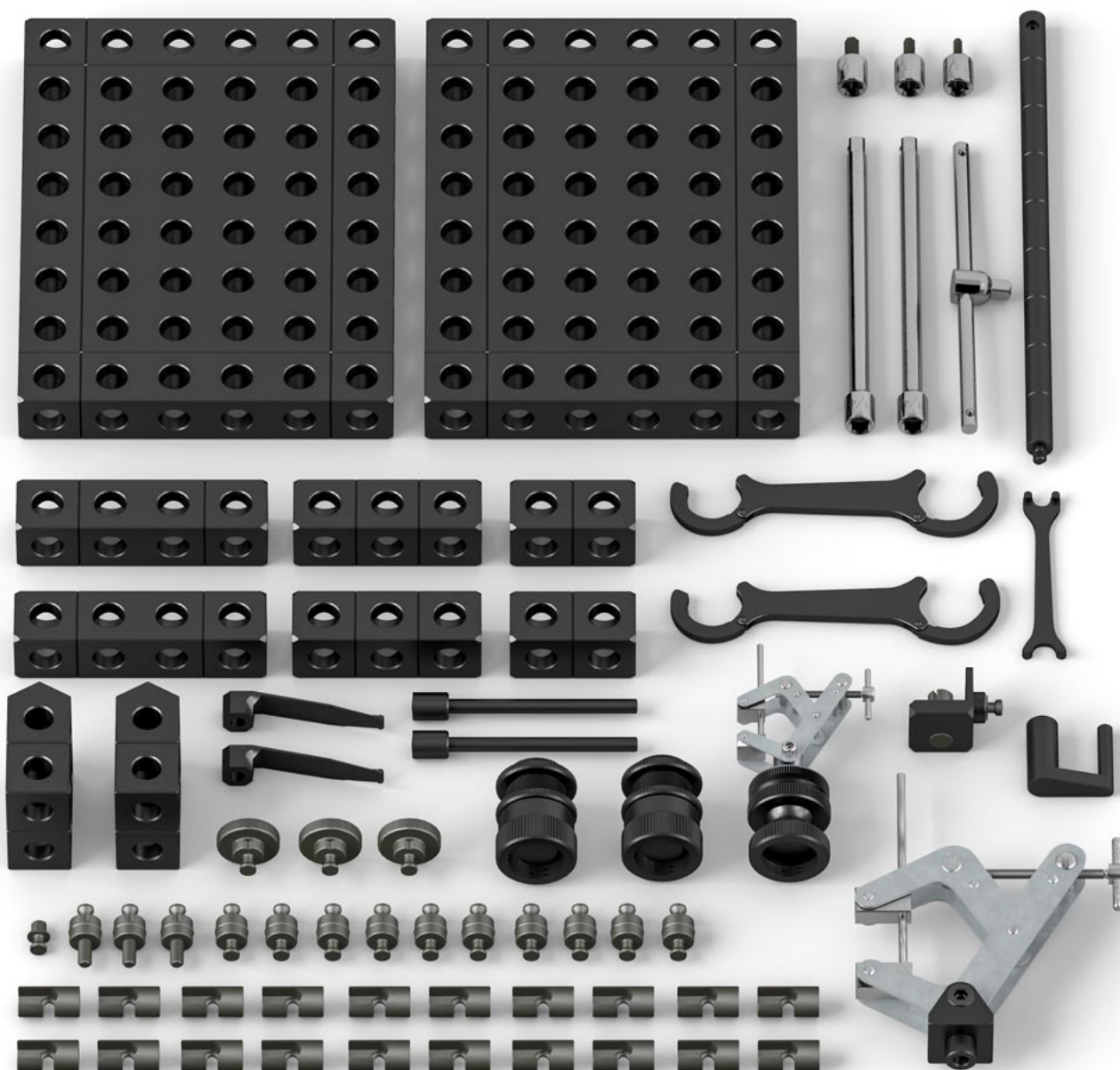


#90271-1 Basic Set

Alufix 16, medium (75-pcs), 2,3 kg

Nr.	Qty.	Name
21573-1	1	Base plate 16x96x160
21586-1	2	Bar 16x16x80
21584-1	2	Bar 16x16x48
22173-1	2	V Block 90°
82672	1	Quick connector set (36-pcs)
81492	1	Tools (5-pcs)
82139-1	3	Screw-jack h38-50
23252	1	Bolt disk with stud
21670-1	1	Universal plate

Nr.	Qty.	Name
21646	1	Center, long
80584-1	2	Center with ball
21988-1	2	V piece 120°
80925-1	1	Screw clamp w ball joint
80742-1	1	Winder
22274-1	1	Deflector
20244-1	2	Hold down spring
20338-1	2	Hold down stud
81790-1	1	Vise set with flat and V jaws (10-pcs)

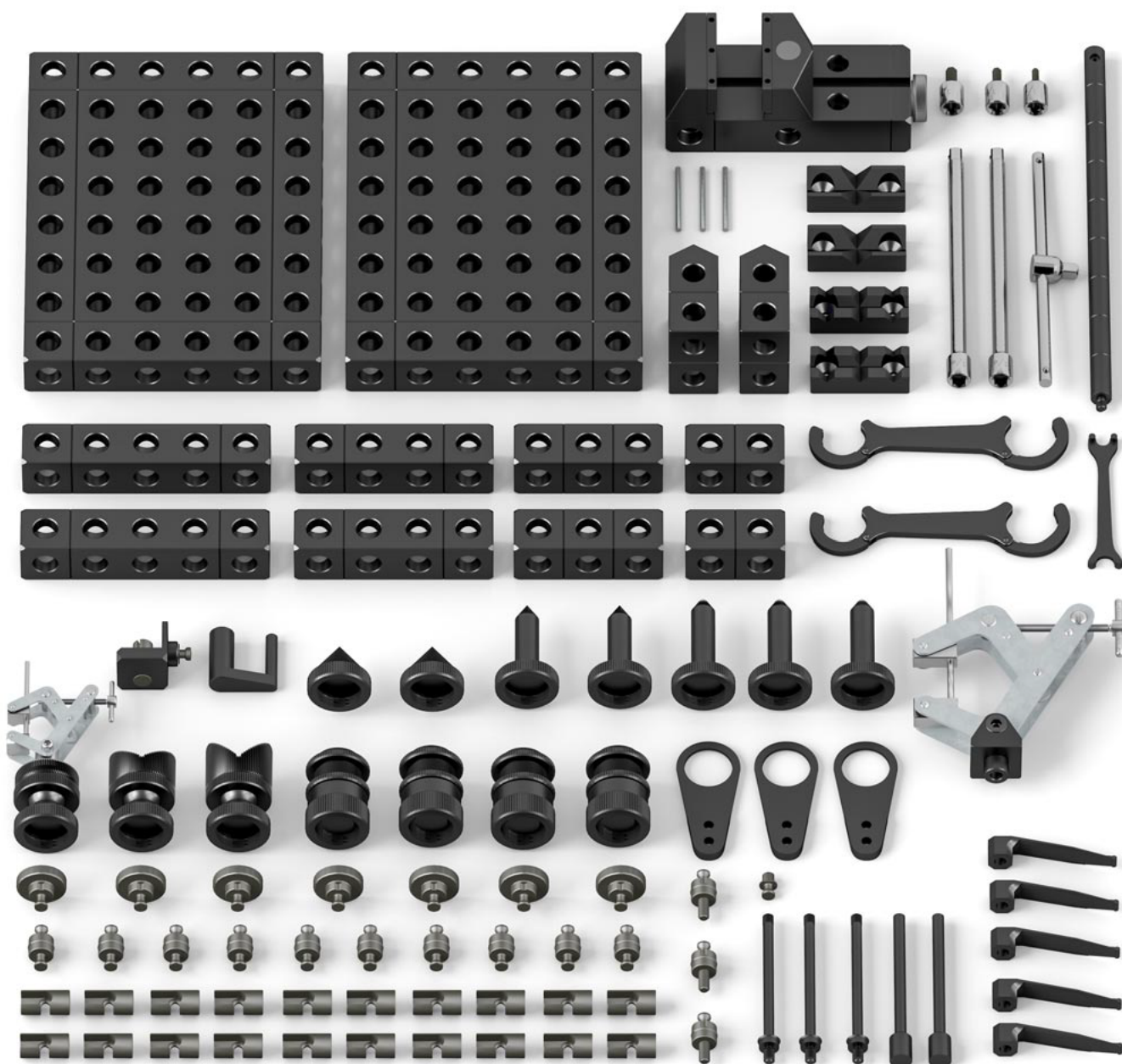


#90274-1 Basic Set 1

Alufix 25 (67-pcs), 4,5 kg

Nr.	Qty.	Name
21352-1	2	Base plate 25x150x200
21373-1	2	Bar 25x25x50
21374-1	2	Bar 25x25x75
21375-1	2	Bar 25x25x100
22256-1	2	Delta block 120° Form 3
82673	1	Quick connector set (36 pcs)
21500	1	Bolt, shortened for thread
81493	1	Tools (10 pcs)

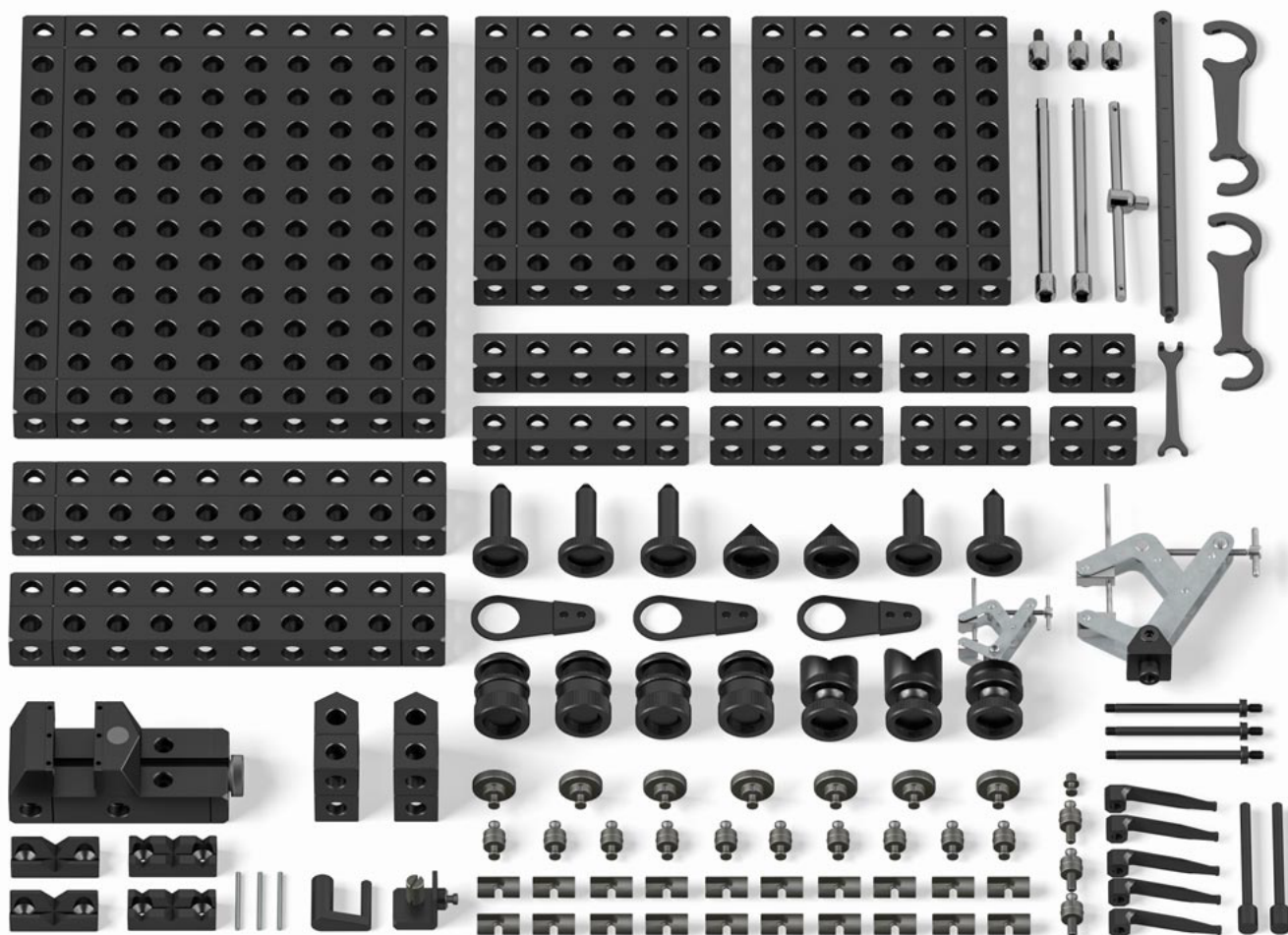
Nr.	Qty.	Name
82139-1	2	Screw-jack h38-50
80925-1	1	Screw clamp with ball joint
80924-1	1	Screw clamp with joint
22258-1	2	Hold down spring
22260-1	2	Hold down stud
80743-1	1	Winder
22275-1	1	Deflector



#90275-1 Basic Set 2
Alufix 25 (103-pcs), 5,9 kg

Nr.	Qty.	Name
21352-1	2	Base plate 25x150x200
21373-1	2	Bar 25x25x50
21374-1	2	Bar 25x25x75
21375-1	2	Bar 25x25x100
21376-1	2	Bar 25x25x125
22256-1	2	Delta block 120° Form 3
82673	1	Quick connector set (36 pcs)
21500	1	Bolt, shortened for thread
81493	1	Tools (10 pcs)
82139-1	4	Screw-jack h38-50
23239	4	Bolt disk with stud
80924-1	1	Screw clamp with joint
21644	2	Center

Nr.	Qty.	Name
21646	2	Center
80584-1	3	Center with ball
80733-1	1	V piece 120° with ball joint
80725-1	1	V piece 90° with ball joint
80925-1	1	Screw clamp with ball joint
81791-1	1	Vise Set 50mm (10 pcs)
22258-1	5	Hold down spring
22260-1	2	Hold down stud
22263-1	3	Hold down stud
22268-1	3	Traverse holder with heel
80743-1	1	Winder
22275-1	1	Deflector



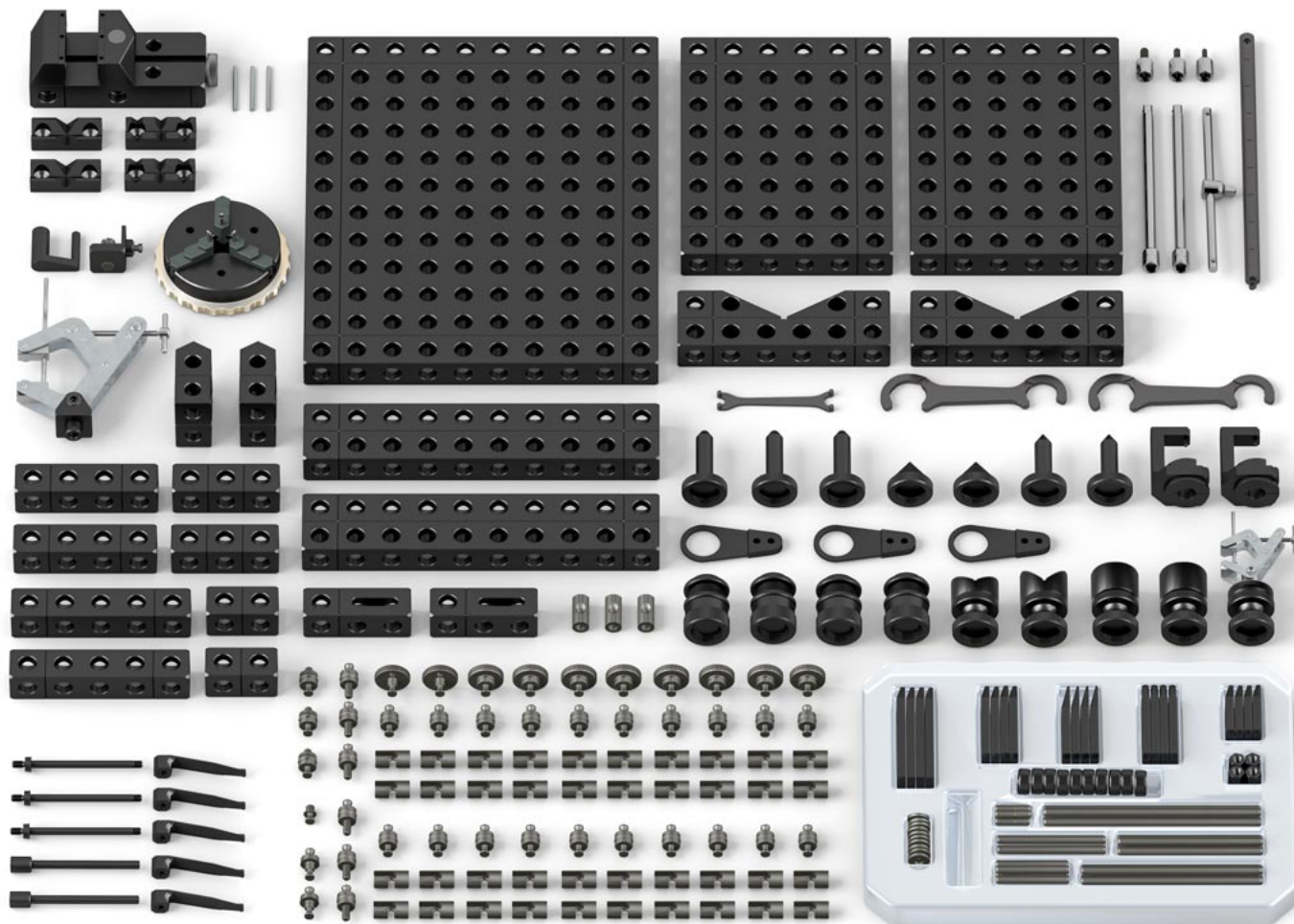
#90276-1 Basic Set 3
Alufix 25 (105-pcs), 12,6 kg

Nr.	Qty.	Name
21360-1	1	Base plate 25x250x300
22885-1	2	Base plate 25x50x250
21352-1	2	Base plate 25x150x200
21373-1	2	Bar 25x25x50
21374-1	2	Bar 25x25x75
21375-1	2	Bar 25x25x100
21376-1	2	Bar 25x25x125
22256-1	2	Delta block 120° Form 3
82673	1	Quick connector set (36 pcs)
21500	1	Bolt, shortened for thread
81493	1	Tools (10 pcs)
82139-1	4	Screw-jack h38-50
23239	1	Bolt disk
80925-1	2	Screw clamp with ball joint

Nr.	Qty.	Name
21644	2	Center, short
21646	2	Center, long
80733-1	1	V piece 120° with ball joint
80725-1	1	V piece 90° with ball joint
81791-1	1	Vise Set 50mm (10 pcs)
22258-1	5	Hold down spring
22260-1	2	Hold down stud
22263-1	3	Hold down stud
22268-1	3	Traverse holder with heel
80743-1	1	Winder
22275-1	1	Deflector
80924-1	1	Screw clamp with joint
80584-1	3	Center with Ball D6/M24
12584	1	Storage case



Aluminium case #12584,
without inlays,
version may be different to case shown,
included in supply free of charge



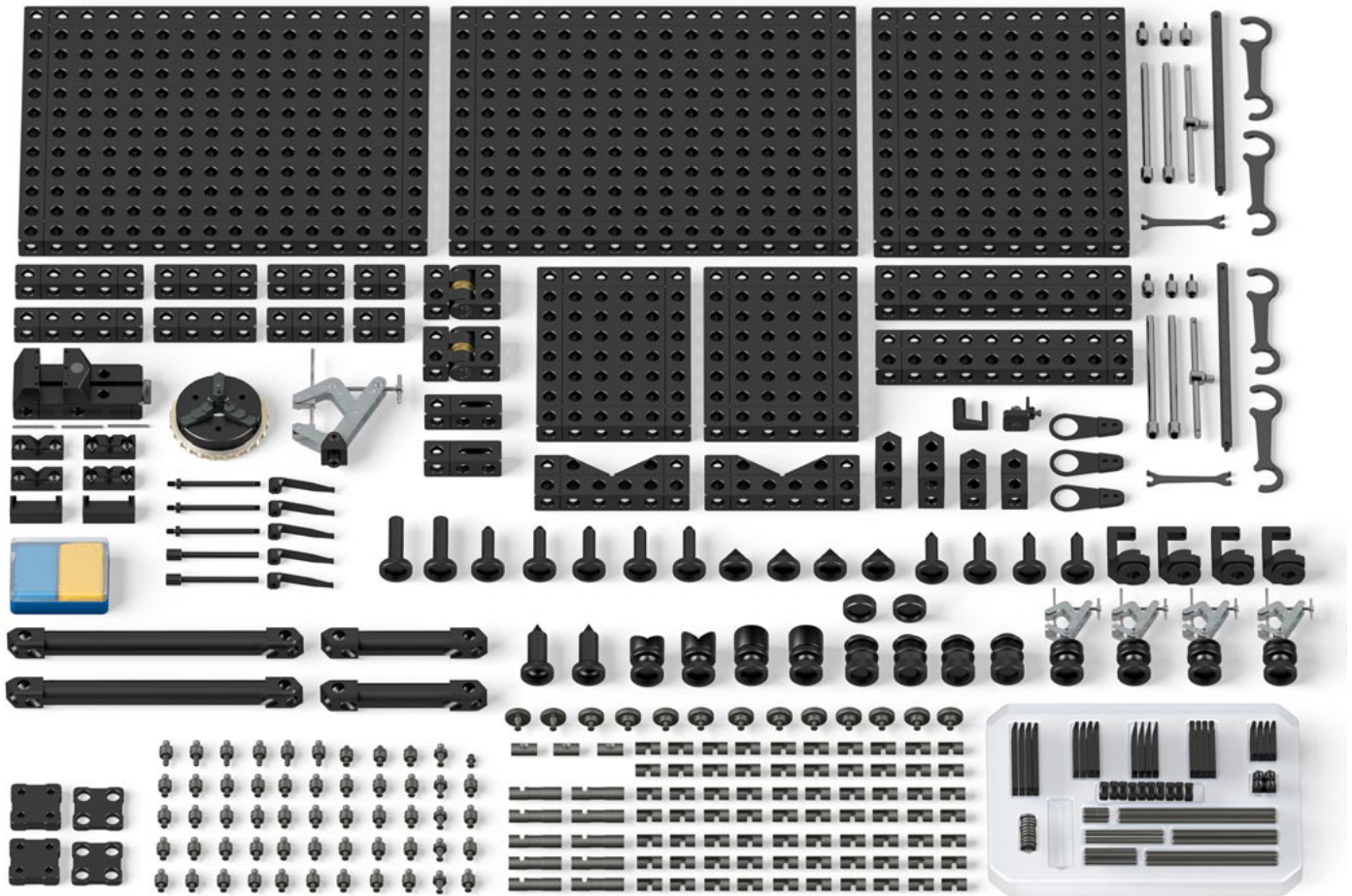
#90277-1 Basic Set 4
Alufix 25 (228-pcs), 15,5kg

Nr.	Qty.	Name
21360-1	1	Base plate 25x250x300
21352-1	2	Base plate 25x150x200
22885-1	2	Base plate 25x50x250
21376-1	2	Bar 25x25x125
21375-1	2	Bar 25x25x100
21374-1	2	Bar 25x25x75
21373-1	2	Bar 25x25x50
23233-1	2	Bar 1D
21987-1	2	V block 120°
22256-1	2	Delta block 120° Form 3
82673	2	Quick connector set (36-pcs)
21500	1	Bolt, shortened for thread
25654	3	Bolt f. grid plate + keyless chuck
23228	2	Twin bolt for bar 1D/2D
23241	2	Bolt disk
80531-1	3	Crosspiece nut
81493	1	Tools (10-pcs)
82139-1	4	Screw-jack h38-50
23239	1	Bolt disk

Nr.	Qty.	Name
21644	2	Center, short
21646	2	Center, long
80584-1	3	Center with ball
80941-1	2	Magnetic holder with ball joint
80733-1	1	V piece 120° with ball joint
80725-1	1	V piece 90° with ball joint
81111-1	2	C clamp adjustable
80925-1	1	Screw clamp with ball joint
81791-1	1	Vise Set 50mm (10-pcs)
82080-1A	1	3 jaw keyless chuck compl. ø80
22258-1	5	Hold down spring
22260-1	2	Hold down stud
22263-1	3	Hold down stud
22268-1	3	Traverse holder with heel
80743-1	1	Winder
22275-1	1	Deflector
80924-1	1	Screw clamp with joint
81020	1	Clamp Set 9 M6S (69-pcs)
12584	1	Storage case



Aluminium case #12584,
without inlays,
version may be different to case shown,
included in supply free of charge

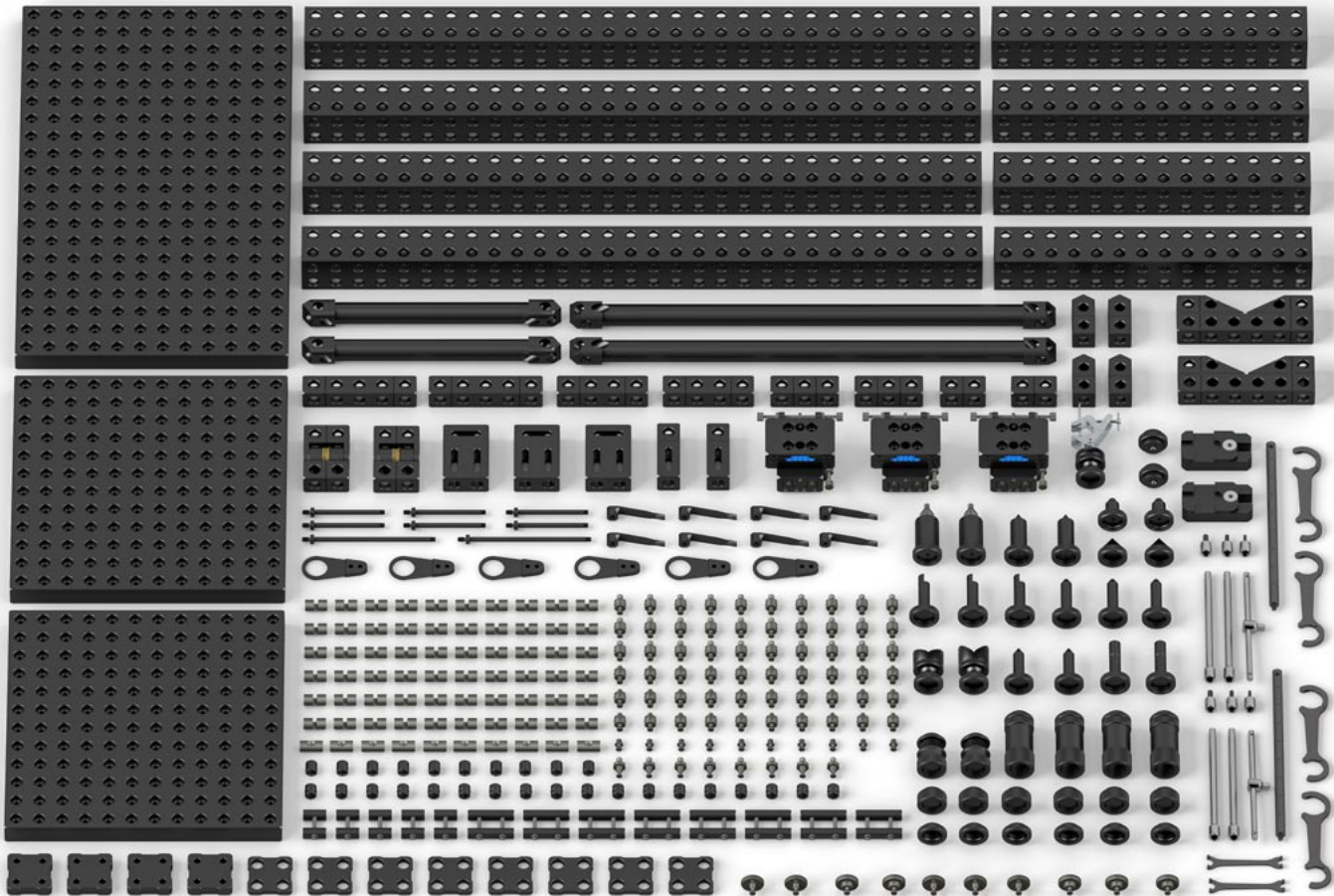


#90278-1 Basic Set 5

Alufix 25 (344-pcs), 29,3 kg

Nr.	Qty.	Name
21361 -1	2	Base plate 25x300x400
21360 -1	1	Base plate 25x250x300
21352 -1	2	Base plate 25x150x200
22885 -1	2	Base plate 25x50x250
21376 -1	2	Bar 25x25x125
21375 -1	2	Bar 25x25x100
21374 -1	2	Bar 25x25x75
21373 -1	2	Bar 25x25x50
81443 -1	2	Strut 25x25x125
81444 -1	2	Strut 25x25x250
23233 -1	2	Bar 1D
81028 -1	2	Double knuckle
21987 -1	2	V block 120°
22256 -1	2	Delta block 120° Form 3
22253 -1	2	Delta block 120° Form 2
81285	1	Quick connector set (70-pcs)
82673	2	Quick connector set (36-pcs)
80531 -1	3	Crosspiece nut
23228	2	Bolt for bar 1D/2D
25654	3	Bolt f. grid plate + keyless chuck
21500	1	Bolt, shortened for thread
81493	2	Tools (10-pcs)
82139 -1	4	Screw-jack h38-50
23239	1	Bolt disk
23241	2	Bolt disk

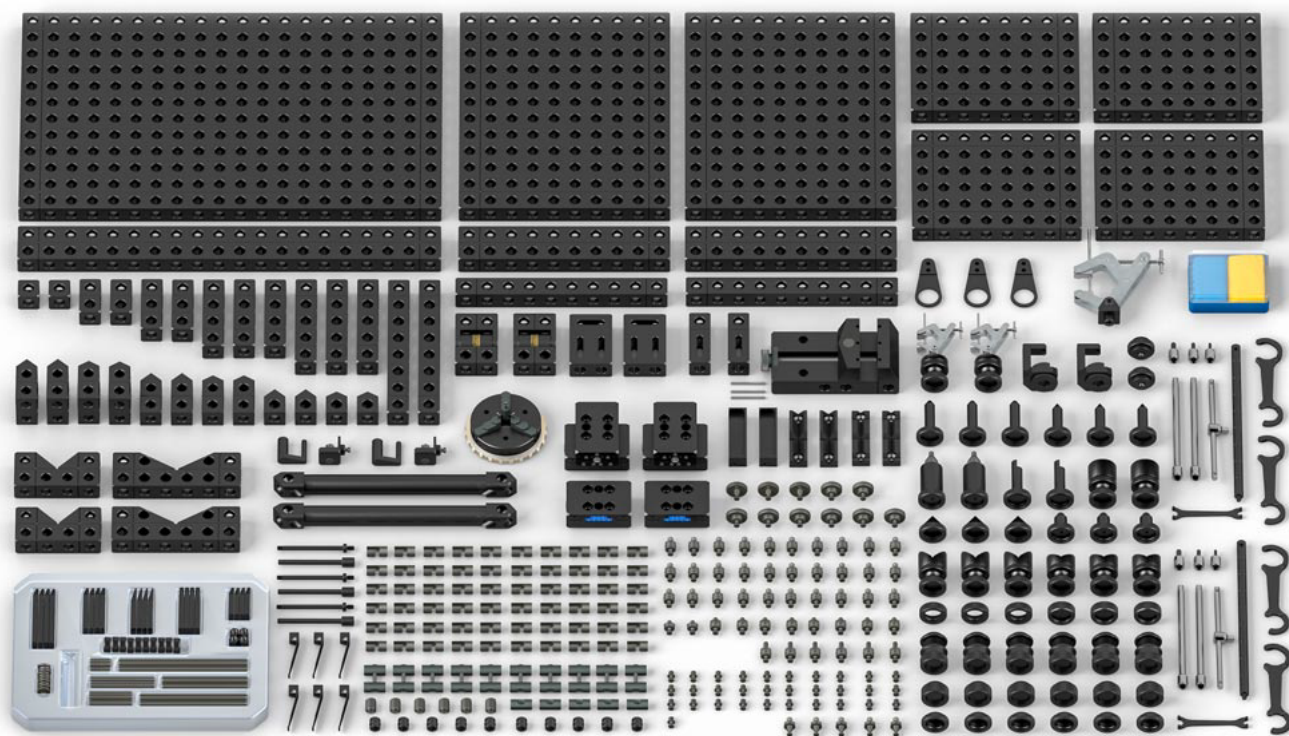
Nr.	Qty.	Name
21644	4	Center, short
21646	4	Center, long
80584 -1	5	Center with ball
80733 -1	1	V piece 120° with ball joint
80725 -1	1	V piece 90° with ball joint
80661 -1	2	True line stud
80941 -1	2	Magnetic holder with ball joint
81212 -1	2	Autocenter
81111 -1	4	C clamp adjustable
80925 -1	4	Screw clamp with ball joint
22005 -1	2	Moulding cap
81791 -1	1	Vise Set 50mm (10 pcs)
80685	1	Compound resin 400g
81832 -1	2	Forming jaw with bushes (3 pcs)
82080 -1A	1	3 jaw keyless chuck compl. ø80
22258 -1	5	Hold down spring
22260 -1	2	Hold down stud
22263 -1	3	Hold down stud
22268 -1	3	Traverse holder for stud
80743 -1	1	Winder
22275 -1	1	Deflector
80924 -1	1	Screw clamp with joint
80604 -1	2	Base for screw clamp
81020	1	Clamp Set 9 M6S (69 pcs)
12584	1	Storage case



#98156-1 Basic Set 6
Alufix 25 (372-pcs), 50 kg

Nr.	Qty.	Name
33502 -1	1	Base plate 25x300x500 AF25
56492 -1	2	Base plate 25x300x300 AF25
21373 -1	4	Bar 25x25x50 AF25
21374 -1	4	Bar 25x25x75 AF25
21375 -1	4	Bar 25x25x100 AF25
21376 -1	4	Bar 25x25x125 AF25
25B0750-1	4	Bar 50x50x750ECO Plus AF25
25B0350-1	4	Bar 50x50x350ECO Plus AF25
23325-E1	8	Coupling 50x50 single AF25 eco
23330-E1	4	Coupling 50x50 double AF25 eco
23233-1	2	Bar 25x25x75 1D AF25
23232-1	3	Base plate 2D 25x50x75 AF25
81028-1	2	Double knuckle AF25
82437-1	3	Cross guiding slide, AF25 with stop
81444-1	2	Strut 250 AF25
81327-1	2	Strut 500 AF25
21987-1	2	V-Block 120° 25x50x150 AF25
22253-1	4	Deltablock 120° Form2 AF25
23240	60	Lock SW5 AF25
23223	30	Twin bolt AF25
25743	30	Combi bolt shortened AF25
21500	10	Bolt shortened AF25
23228	8	Twin bolt AF25 for Bar 1D/2D
21386-1	10	Positioning sleeve ø12,5
81493	2	Tool AF25 (10pcs)
21385-1	10	Positioning sleeve ø12,5 AF25

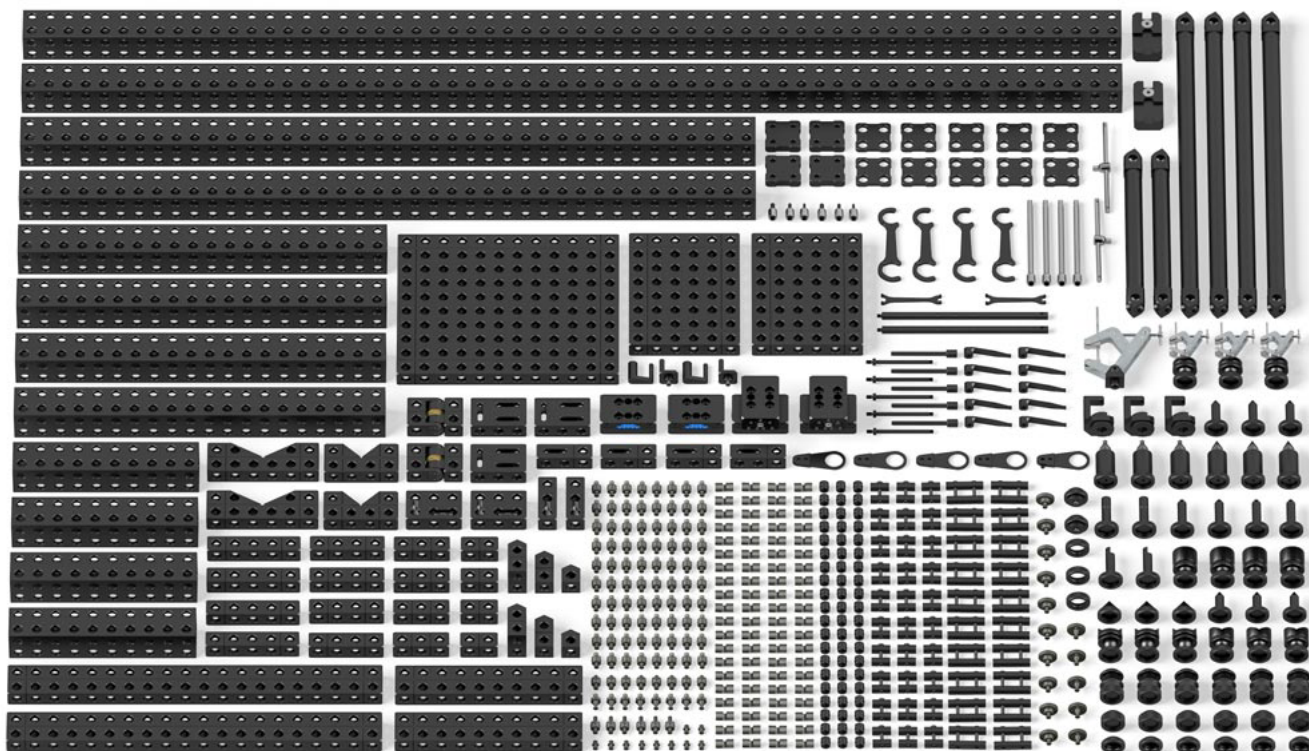
Nr.	Qty.	Name
23241	5	Bolt disk ø 6,7/M24 AF25
80701	10	Connector Set M6/25 AF25
82139 -1	2	Screw-jack h=38/50 M24x1
82033 -1	4	Screw-jack h=70/105 M24x1
20628 -1	6	Screw-jack extension 6/M24x1
23286 -1	6	Screw-jack extension 12/M24x1
23239	5	Bolt Disk with stud ø12,5/M24
21644	2	Center ø 32/M24
21646	2	Center, ø12,5/M24 50 long
94543 -1	2	Autocenter, star shaped, M24x1
95532 -1	2	Autocenter, star shaped, M24x1
81112	3	Stop and support 180° AF25
81113	2	Stop and support 90° AF25
80531 -1	10	Nut M6/25 AF25
80585 -1	3	Center w. ball ø8/M24
80733 -1	2	V Block 120° with ball joint
80590 -1	2	True line stud ø15/M24/32,6
22647 -1	2	Crossover male/male M24x1
93443 -1	8	Hold down spring f.sens. surfaces
22263 -1	6	Hold down stud M6 AF25
24885 -1	2	Hold down stud M6 AF25 l125
22268 -1	6	Traverse holder with heel 6/60
80743 -1	1	Winder AF25
22275 -1	1	Deflector AF25
80924 -1	1	Screw clamp with ball joint
82233 -1	8	Connector Set M6/50 AF25



#82689-1 Basic Set 7
Alufix 25 (436-pcs), 54 kg

Nr.	Qty.	Name
22885-1	2	Base plate 25x50x250
21707-1	1	Base plate 25x50x500
21360-1	2	Base plate 25x250x300
21352-1	4	Base plate 25x150x200
21362-1	1	Base plate 25x300x500
21372-1	2	Bar 25x25x25
21373-1	2	Bar 25x25x50
21374-1	2	Bar 25x25x75
21375-1	3	Bar 25x25x100
21376-1	3	Bar 25x25x125
22963-1	2	Bar 25x25x200
22882-1	2	Bar 25x25x250
23233-1	2	Bar 1D
23232-1	2	Base plate 2D
81028-1	2	Double knuckle
82172-1	2	Roller slide
82462-1	2	Cross roller slide
81444-1	2	Strut 25x25x250
21992-1	2	V block 90°
21987-1	2	V block 120°
22235-1	2	Delta block 90° Form 1
22177-1	2	Delta block 90° Form 2
22174-1	2	Delta block 90° Form 3
22241-1	2	Delta block 120° Form 1
22253-1	2	Delta block 120° Form 2
22256-1	2	Delta block 120° Form 3
23240	60	Lock
23223	30	Twin bolt
21500	31	Bolt, shortened for thread
25654	2	Twin bolt for grid base plate
23225	6	Combi bolt
23228	5	Twin bolt for bar 1D
25743	8	Combi bolt shortened
81493	2	Tools (10 pcs)

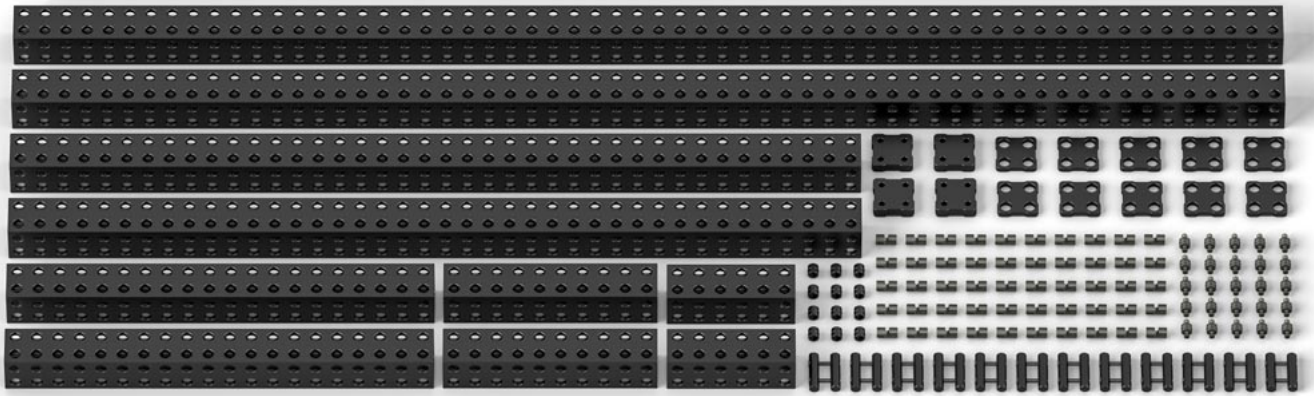
Nr.	Qty.	Name
21385-1	10	Positioning sleeves
21869	6	Reducer bush
21714-1	5	Crosspiece nut
80701-1	10	Connecting set
82139-1	6	Screw-jack h38-50
20628-1	6	Screw-jack extension 6mm
23286-1	6	Screw-jack extension 12mm
23239	8	Bolt disk
23241	3	Bolt disk
21644	3	Center, short
21646	3	Center, long
80584-1	3	Center with ball
80733-1	3	V piece 120° with ball joint
80725-1	3	V block 90° with ball joint
80590-1	3	True line stud
80941-1	2	Magnetic holder with ball joint
81212-1	2	Autocenter
81112	2	Stop and support 180°
81111-1	2	C clamp adjustable
22644-1	3	Spacer
80925-1	2	Screw clamp with ball joint
22647-1	2	Cross over male/male
81792-1	1	Vise Set 75mm (10 pcs)
81833-1	2	Forming jaw with bushes (3 pcs)
80685	1	Compound resin 400g
82080-1A	1	3 jaw keyless chuck compl. ø 80
22258-1	6	Hold down spring
22260-1	3	Hold down stud
22263-1	3	Hold down stud
81020	1	Clamp set 9 M6S (69 Pcs.)
80924-1	1	Screw clamp 50 with joint
22268-1	3	Traverse holder with M6 heel
80743-1	2	Winder AF25
22275-1	2	Deflector AF25



#90281-1 Basic Set 9
Alufix 25 (594-pcs), 44kg

Nr.	Qty.	Name
21360-1	1	Base plate 25x250x300
21352-1	2	Base plate 25x150x200
22885-1	2	Base plate 25x50x250
21707-1	2	Base plate 25x50x500
21373-1	4	Bar 25x25x50
21374-1	4	Bar 25x25x75
21375-1	4	Bar 25x25x100
21376-1	4	Bar 25x25x125
25B0250-1	4	Bar ECO Plus 50x50x250
25B0500-1	4	Bar ECO Plus 50x50x500
25B1000-1	2	Bar ECO Plus 50x50x1000
25B1500-1	2	Bar ECO Plus 50x50x1500
23325-E1	10	Coupling AF25 eco, single
23330-E1	4	Coupling AF25 eco, double
23233-1	4	Bar 1D
81021-1	2	Bar with 1 offset unit
23232-1	3	Base plate 2D
81023-1	2	Base plate with 2 offset units
81028-1	2	Double knuckle
82172-1	2	Roller slide
82462-1	2	Cross roller slide
81444-1	2	Strut 25x25x250
81327-1	4	Strut 25x25x500
21992-1	2	V Block 90°
21987-1	2	V Block 120°
22241-1	2	Delta block 120° Form 1
22253-1	2	Delta block 120° Form 2
22256-1	2	Delta block 120° Form 3
23240	80	Lock
23225	6	Kombi bolt M6
23228	10	Twin bolt for bar 1D
23223	40	Twin bolt
21500	10	Bolt, shortened for thread

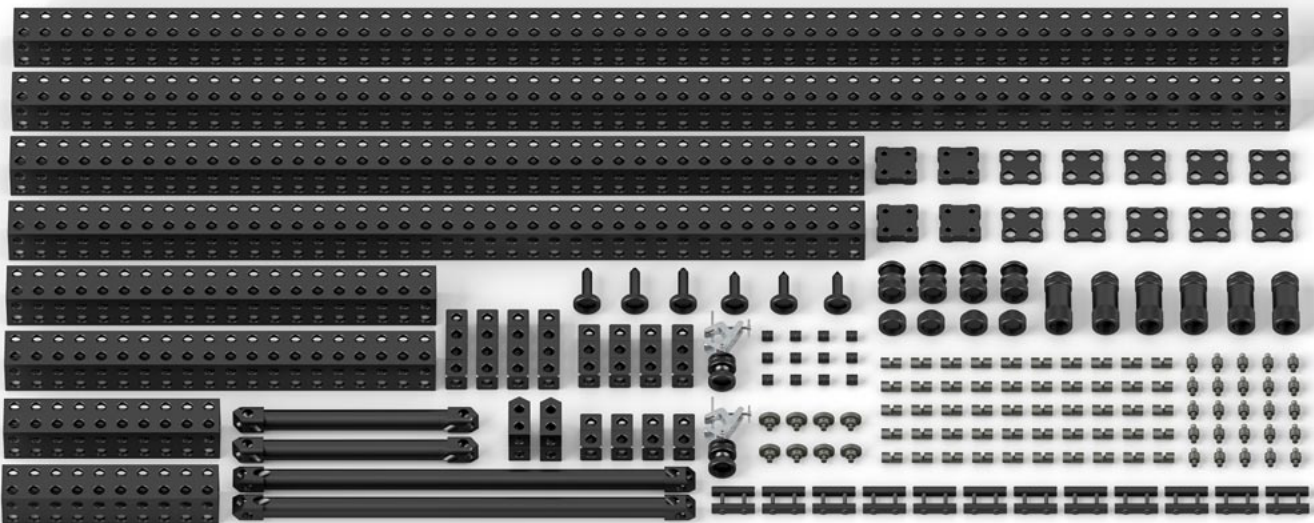
Nr.	Qty.	Name
25743	8	Combi bolt shortened
81493	2	Tools (10-pcs)
21385-1	40	Positioning sleeves
80701-1	30	Connector Set M6/25 AF25
82139-1	6	Screw-jack h38-50
20628-1	6	Screw-jack extension 6mm
23286-1	6	Screw-jack extension 12mm
23239	10	Bolt disk
23241	5	Bolt disk
21644	3	Center, short
21646	3	Center, long 50
21648	2	Center, long 70
80584-1	4	Center with ball
80733-1	3	V Block 120° with ball joint
80927-1	3	Knife V 120° with ball joint
80941-1	4	Magnetic holder with ball joint
81212-1	3	Autocenter
82252-1	3	Autocenter
81112	2	Stop and support 180°
81113	2	Stop and support 90°
81111-1	3	C clamp adjustable
80925-1	3	Screw clamp with ball joint
22644-1	3	Spacer
22647-1	2	Cross over male/male
22258-1	10	Hold down spring
22260-1	5	Hold down stud
22263-1	5	Hold down stud
22268-1	5	Traverse holder for stud
80743-1	2	Winder
22275-1	2	Deflector
80924-1	1	Screw clamp with joint
80604-1	2	Base for toggle clamp
82233 -1	20	Connector Set M6/50 AF25



#90283-1 Extension Set 1
Alufix 25 Light (157-pcs), 17,3 kg

Nr.	Qty.	Name
25B0150-1	2	Bar ECO Plus 50x50x150
25B0250-1	2	Bar ECO Plus 50x50x250
25B0500-1	2	Bar ECO Plus 50x50x500
25B1000-1	2	Bar ECO Plus 50x50x1000
25B1500-1	2	Bar ECO Plus 50x50x1500
23330-E1	4	Coupling, AF25 eco double

Nr.	Qty.	Name
23325-E1	8	Coupling, AF25 eco single
23240	50	Lock
23223	25	Twin bolt
82233-1	12	Connector Set M6/50 AF25
21385-1	12	Positioning sleeve 12,5 AF25



#90284-1 Extension Set 2
Alufix 25 Light (203-pcs), 21,3 kg

Nr.	Qty.	Name
21373-1	4	Bar 25x25x50
21374-1	4	Bar 25x25x75
21375-1	4	Bar 25x25x100
25B0250-1	2	Bar ECO Plus 50x50x250
25B0500-1	2	Bar ECO Plus 50x50x500
25B1000-1	2	Bar ECO Plus 50x50x1000
25B1500-1	2	Bar ECO Plus 50x50x1500
23330-E1	4	Coupling, AF25 eco double
23325-E1	8	Coupling, AF25 eco single
81444-1	2	Strut 25x25x250
81327-1	2	Strut 25x25x500
22256-1	2	Deltablock 120° Form 3

Nr.	Qty.	Name
23240	50	Lock
23223	25	Twin bolt
82139-1	4	Screw-jack h38-50
82033-1	6	Screw-jack h70-105
23286-1	4	Screw-jack extension 12mm
23239	8	Boöt disk
21646	3	Center
80584-1	3	Center with ball
80925	2	Screw clamp with ball joint
82233-1	12	Connector Set M6/50 AF25
21385-1	12	Positioning sleeve 12,5 AF25



#90285-1 Extension Set 3

Alufix 25 Light (309-pcs), 25,2 kg

Nr.	Qty.	Name
21373-1	4	Bar 25x25x50
21374-1	4	Bar 25x25x75
21375-1	4	Bar 25x25x100
25B0250-1	2	Bar ECO Plus 50x50x250
25B0500-1	2	Bar ECO Plus 50x50x500
25B1000-1	2	Bar ECO Plus 50x50x1000
25B1500-1	2	Bar ECO Plus 50x50x1500
23330-E1	4	Coupling , AF25 eco double
23325-E1	8	Coupling , AF25 eco single
23233-1	4	Bar 1D
23232-1	4	Base plate 2D
81028-1	2	Double knuckle
81445-1	2	Strut 25x25x375
81329-1	2	Strut 25x25x750
22256-1	2	Delta block 120° Form 3
23240	60	Lock
23223	30	Twin bolt

Nr.	Qty.	Name
23228	10	Twin bolt for bar 1D
82139-1	4	Screw-jack h38-50
82033-1	10	Screw-jack h70-105
20628-1	6	Screw-jack extension 6mm
23286-1	4	Screw-jack extension 12mm
23239	8	Bolt disk
23241	8	Bolt disk
21644	2	Center, short
21646	3	Center, long 50
21648	2	Center, long 70
80584-1	3	Center with ball
80941-1	4	Magnetic holder with ball joint
82252-1	2	Autocenter
81111-1	3	C clamp adjustable
80925-1	2	Screw clamp with ball joint
82233-1	12	Connector Set M6/50 AF25
21385-1	12	Positioning sleeve 12,5 AF25

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